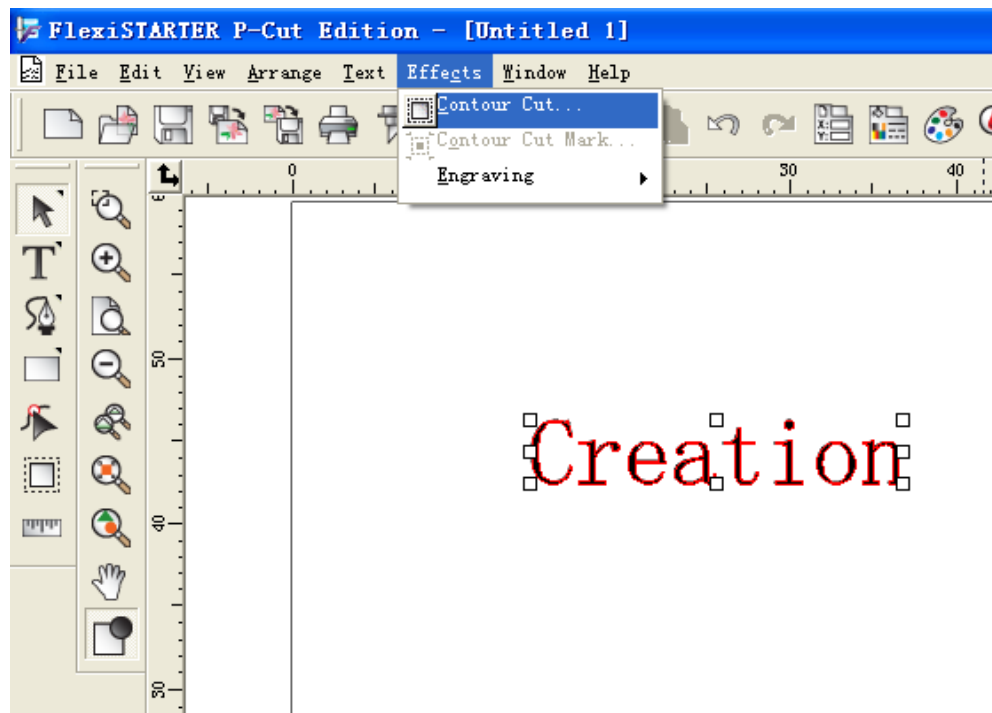


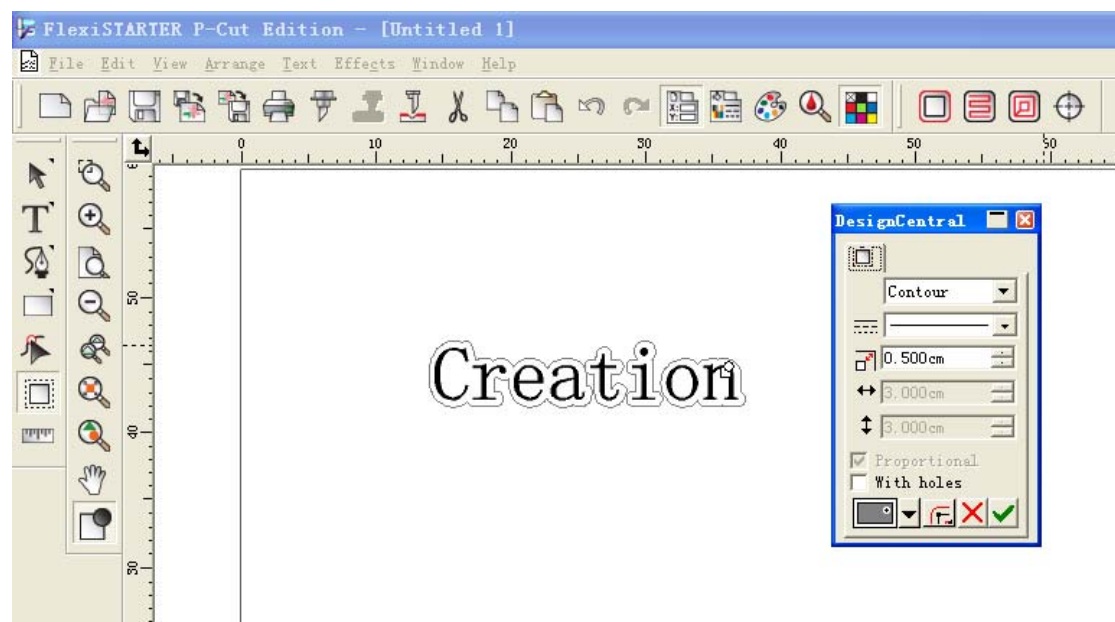
OPERATION MANUAL

CS630G Contour cutting with Flexi Starter

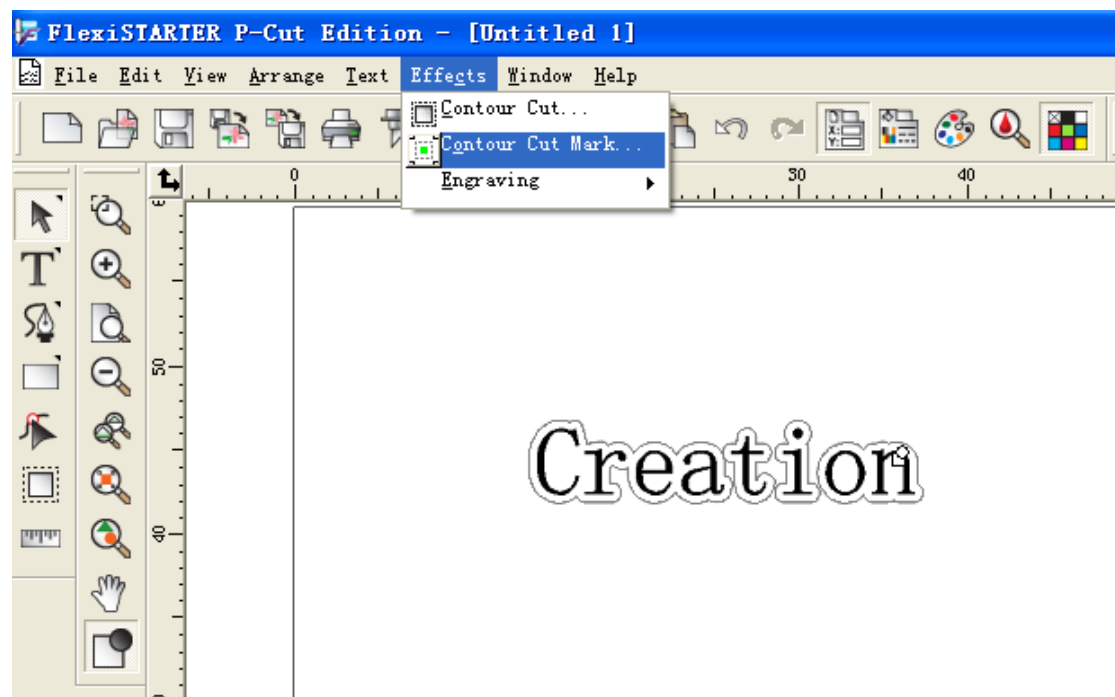
1. Select the outline first and enter "Effects"->"Contour Cut..." to establish the cutting outline.



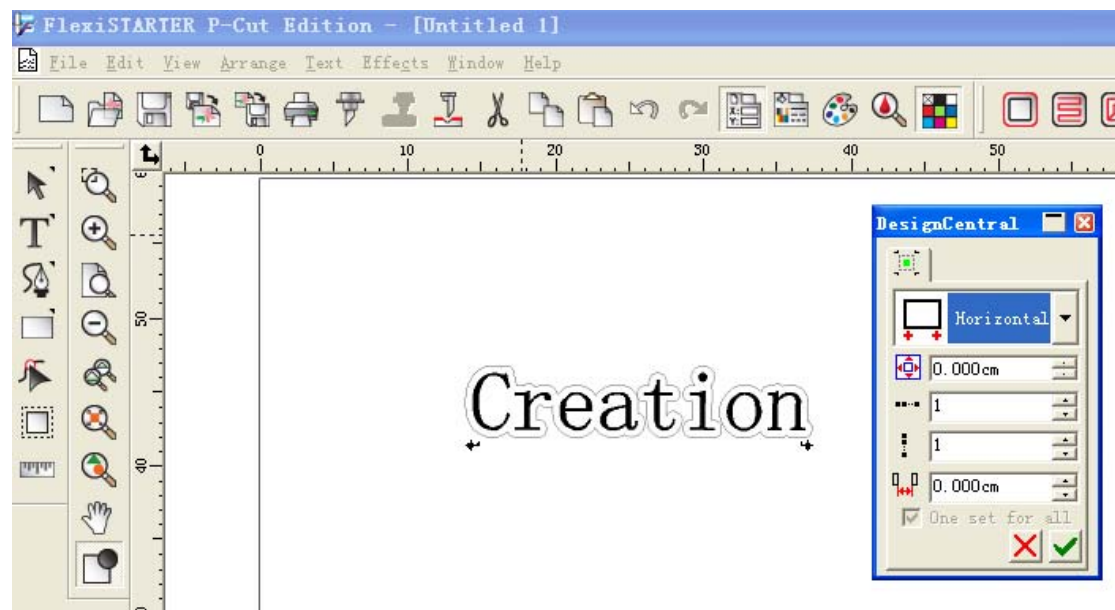
2. You can adjust the related info of contour cutting in the resulting dialog, then enter green ✓ for confirmation.



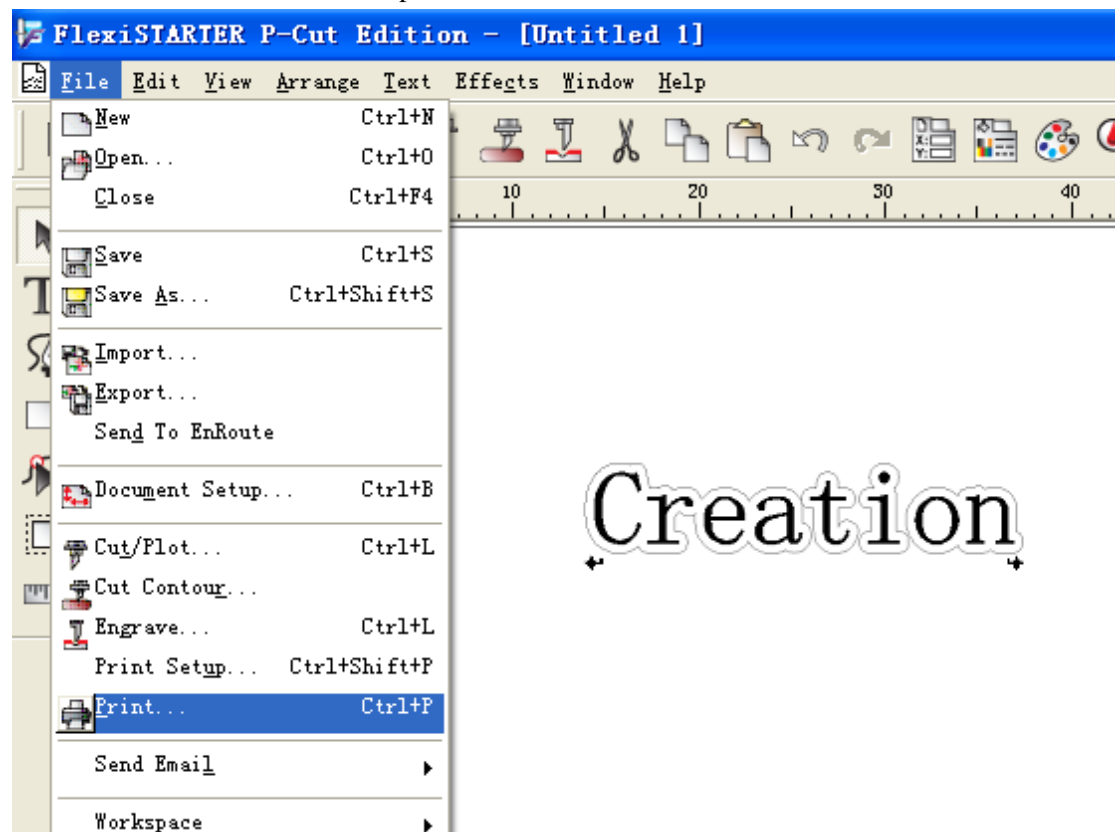
3. Select "Effects" -> "Contour Cut Mark...", to add contour cutting mark.



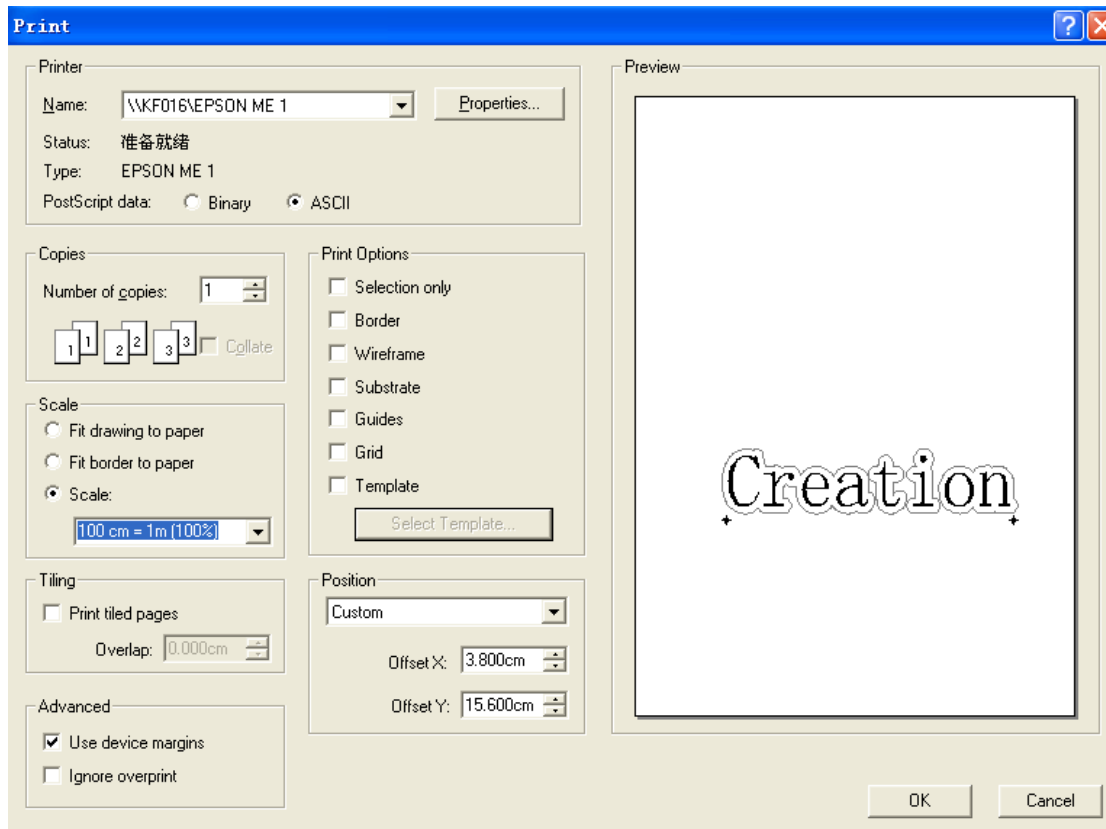
4. Please select mark "Horizontal" in the resulting dialog "DesignCentral",then enter green ✓ for confirmation.



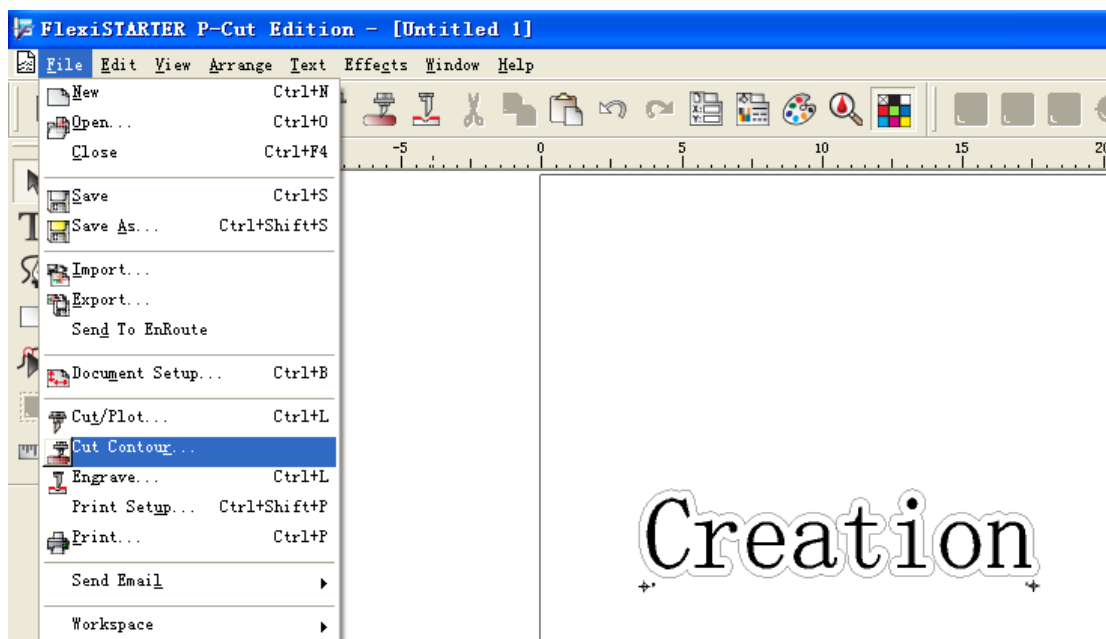
5. Please select "File"->"Print" to print outline



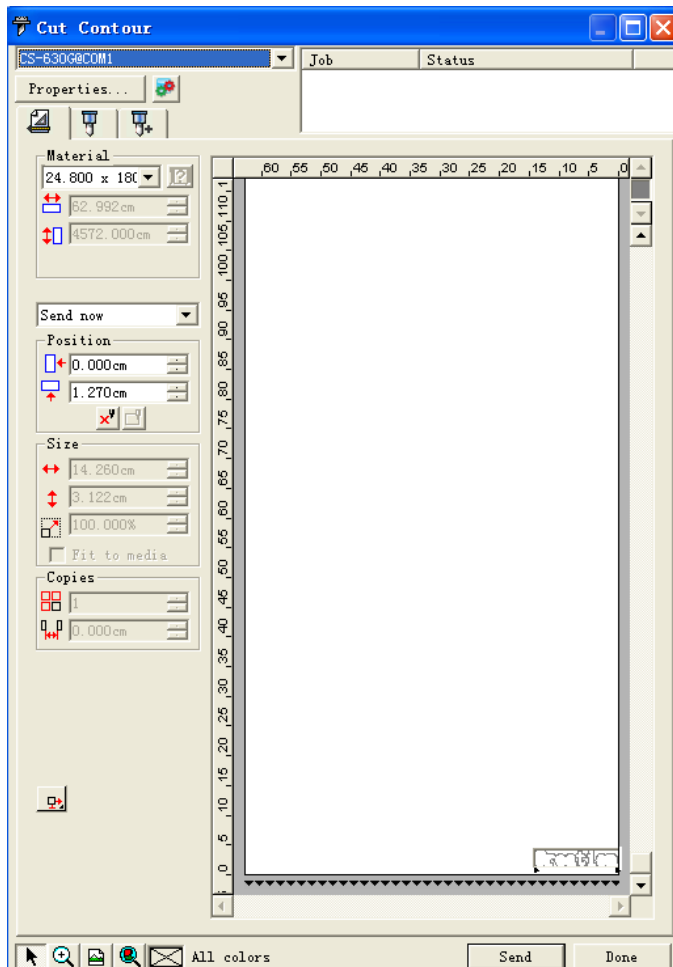
6. please setup the info about the printing in the resulting dialog(If want to print the outline/graph as the original size,please select "100cm = 1m [100%]) in Scale.



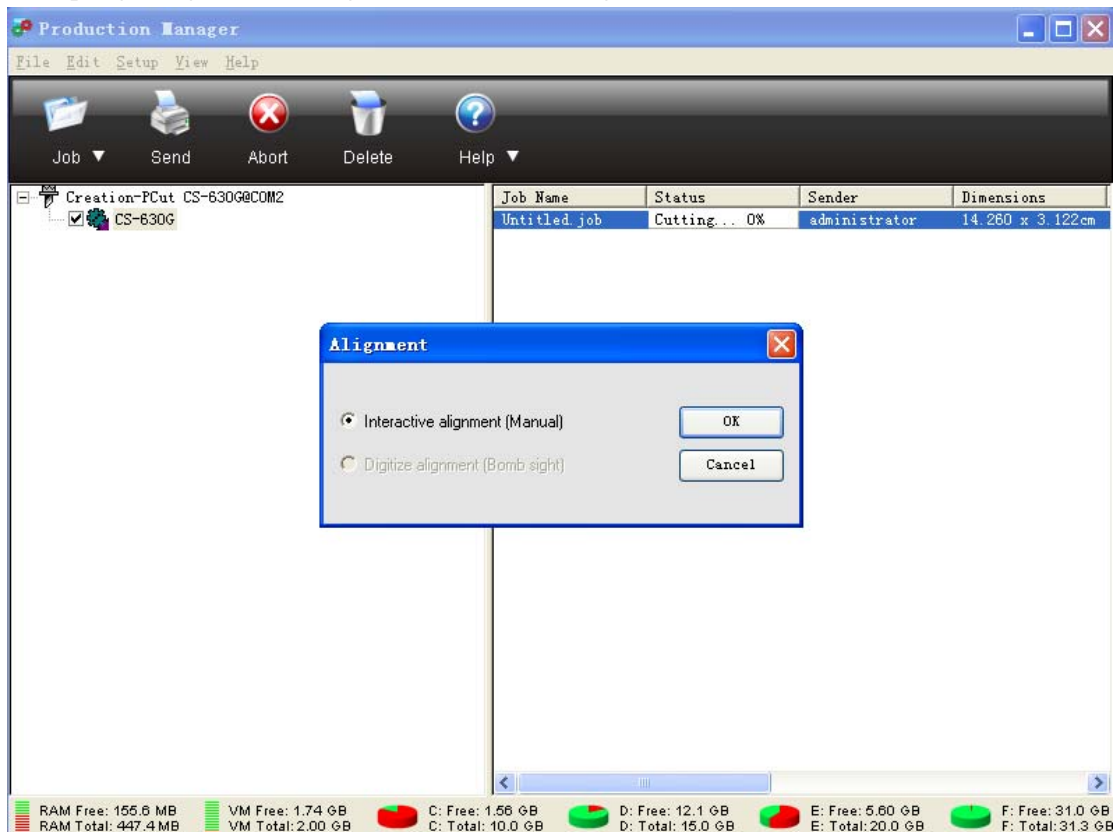
7. Put the outline/graph which have printed into the cutter and make it stable. and select "File"->"Cut Contour..." in flexi software while the cutter show online state.



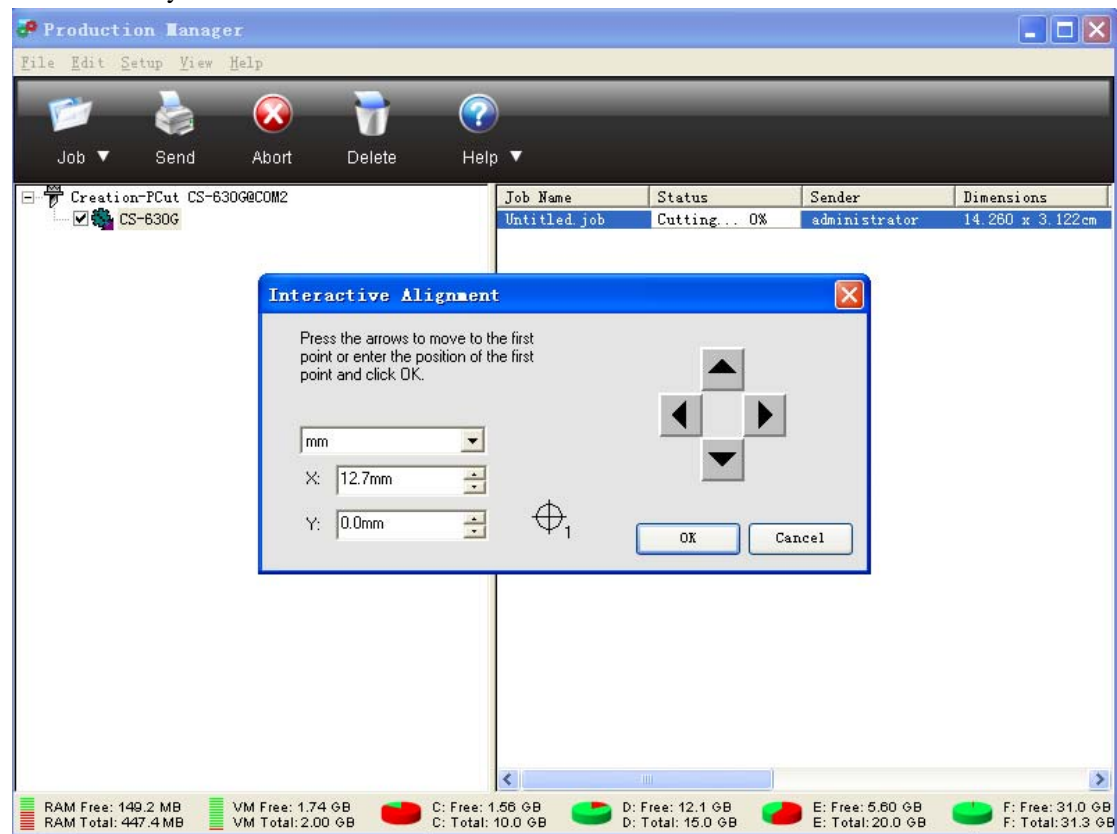
8. In the resulting dialog, please select the model "CS-630G", and enter "Send".



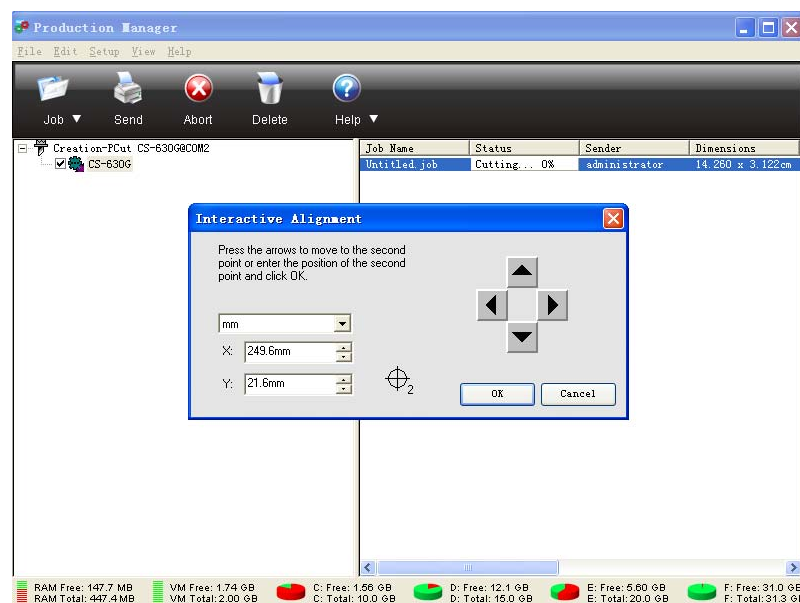
9. It spring "Alignment" dialog in "Production Manager", enter "OK" .



10. In the first "Interactive Alignment" dialog , please make the laser of the cutter to aim at the first mark center by four direction arrow.



11. In the second dialog "Interactive Alignment", please make the laser to aim at the second mark center, then enter "OK".



12. Press the "Clear Button" in the cutter, the LCD will be show "Is go read point pos?", then press the "Enter Button". then press the "OK" in "CS-630G", the cutter will be start work.

